# **Introduction to Underground Mining**

University of Alaska Mining and Petroleum Training Service and Centre for Northern Innovation in Mining January 2020



PROGRAM OUTLINE

### INTRODUCTION TO UNDERGROUND MINING

PREPARED BY:	DATE:
APPROVED BY:Shelagh Rowles, Dean	DATE:

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University of Alaska Mining and Petroleum Training Service and
Centre for Northern Innovation in Mining
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## INTRODUCTION TO UNDERGROUND MINING

### PROGRAM DESCRIPTION:

This program offers students an opportunity to prepare for entry-level employment as underground miners through a combination of theory and practical experience. Students will obtain basic safety training at Yukon College's Ayamdigut Campus in Whitehorse and participate in two fourteen day ten-hour per day training shifts in Delta Junction, Alaska.

### **DURATION:**

The Introduction to Underground Mining program is 306-hours of primarily hands-on training. Students first spend approximately 48 hours in Whitehorse-based classes that discuss introductory mine-related information, health and safety certifications and coaching services. Students then participate in 2, two-week hands-on components (258 hours) in Delta Junction, Alaska at a world-class training and research facility.

Program: January 20th, 2020 – March 16th, 2020

### **ADMISSION REQUIREMENTS:**

- Standard First Aid -CPR-C
- Good physical condition
- Ability to lift up to 50 lbs
- Good vision and hearing
- Alcohol and drug free for the duration of the program
- Ability to take direction

#### LEARNING OUTCOMES & OBJECTIVES:

At the end of this program, students will have:

- Mastered the fundamentals of the Core Competencies required for an entry-level miner.
- Know the basic safety procedures in an underground setting and know the reasons these procedures are required.

### **COURSE WORK OUTLINE:**

(Individual course titles are under review and may change)

#### PROGRAM FACULTY:

Ginny Coyne, Centre for Northern Innovation in Mining, Yukon College Wayne Schmidt, Centre for Northern Innovation in Mining, Yukon College Bill Bieber, Executive Director University of Alaska MAPTS Trainer and Paramedic Peter Alexie Jr., Simulator Instructor Jim Smith, Underground Mine Training Instructor Daren Case, Surface and Underground Safety and Hard Skills Trainer

#### **SYLLABUS:**

Part One: Introduction to Underground Mining (Yukon College)

Hours: 48

This first part of the program includes an overview of the mining life cycle, ore bodies, development and production mining. The curriculum is based on the Saskatchewan Institute of Applied Science and Technology training modules and includes Yukon specific examples where applicable. The part of the program also includes:

- An overview of Occupational Health and Safety statues, regulations and work practices presented by Yukon Workers' Compensation Health and Safety Board (YWCHSB).
- Transportation of Dangerous Goods (TDG) Confined Spaces, Fall Protection, Rigging & Hoisting /Crane Operator and WHMIS (Workplace Hazardous Materials Information System) certifications.
- Life and career planning.

Part Two: Underground New Miner Camp Syllabus (Mining and Petroleum Training

Service (MAPTS) Delta Junction, Alaska

**Hours: 258** 

#### **Module Overview**

Module	Objectives	Evaluation	Hands-on (hrs)	Classroom Hrs
1: Orientation to UG New Miner Camp at DMTC	Overview of four week program	Discussion Evaluation	Ongoing	3
2: Soft-skills	Develop/strengthen working behaviors & personal management skills	Discussion, Evaluation, Desktop exercises	Ongoing	2
3: Regulatory Compliance Review	Review of students' comprehension of compliance requirements	Discussion Evaluation	Ongoing	2
<b>4:</b> Introduction to the	Knowledge of UG areas	Discussion	3	2

DMTC Work Environment	of DMTC and functions	Evaluation Exam		
5: Housekeeping	Maintenance of workplace in a safe and efficient manner	Field evaluation	Ongoing	1
6: Rigging	Knowledge of safe rigging in underground environment	Field evaluation	2	1
7: Mine Utilities	Knowledge of UG mine systems and maintenance	Field evaluation	10	2
8: Ground Control	Inspection of ground, hazard recognition, ground control methods	Field evaluation	19	3
9: Mine Maps & Ventilation	Orientation to UG environment with mine maps	Field evaluation	2	2
10: Work Practices	Practicum of common tasks assigned to UG laborers	Field evaluation	20	0
11: Simulator Training: Haul Truck & LHD/Scoop-tram	Practicum of Simulated UG Haul Truck	Discussion Observation Skills Evaluation	60	0
12: HEO Classroom Theory	Knowledge of UG HEO equipment; Safe work practices around and with UG mine machinery and Surface Operations at an UG Mine	Field evaluation	18	6
13: Heavy Equipment Operations (Walk around)	Knowledge of HEO responsibilities and Equipment Introduction	Field Evaluation; Skills Exam	34	6
14: HEO Equipment Training (Driving Skills)	Heavy Equipment Operator Training in an UG environment and a surface area of an UG mine	Skills Evaluation; Written and Practical Exams	64	0
15: Hard-skills Exam	Desktop Evaluations & Exams for Hard-skills Knowledge	Exam Results	6	2
16: Practical Exam	Hands-On Evaluations & Exams	Exam Results	20	0

**Module 1 – Orientation to MAPTS Underground New Miner Camp at DMTC** 

Segment	Subjects	Objectives
I	Camp Rules	
		Emergency procedures; HAZCOM
		Substance & alcohol policies
		Personal emergencies
II	Classroom & Participation Rules	
		Expectations of students Participation
		Class times
		Fatigue
III	Camp Orientation & Tour	
		Camp orientation
		Camp operations Camp infrastructure: gen-set ops, water system, garbage disposal, switchgear
		PPE issued
		Meal times
		Assignment of sleeping quarters
IV	Soft Skills Explanation	
		Yukon staff
		MAPTS staff
V	UG Training Explanation	
		Underground mine environment and hands-on training
VI	Simulator Training Explanation	

		Instructor training module & evaluation
VII	HEO Training Explanation	

### Module 2 - Soft Skills

Segment	Subjects	Objectives
I	Personal	
	Management Skills	
II	Organizing and	
	Managing your Life:	
	Self/Home/Work	
		Manage personal life while away
		from home or in a camp-life setting
		Managing life interruptions to
		balance Employer needs
		Effective time management and
		scheduling skills
		Working closely with stay-at-home
	2.11	spouse
III	Decision Making	
		Making sound personal decisions
		Making sound professional
***	G 10	decisions
IV	Goal Setting	
		SIAST: Module K Job Readiness
		Looking for a job
		Starting a job
		Changing Jobs
		First Aid and CPR
		Personal growth
		Professional job progression &
		Employer's expectation
<b>X</b> 7	TT 1 . 1' 1	Money management
V	Understanding and	
	appreciating cultural differences	
	unierences	Working with multi-outtures
		Working with multi-cultures
		Understanding how cultural differences can be misunderstood –
		conflict resolution
VI	Working Behaviours	Commet resolution
<b>A 1</b>	working benaviours	

		Fit for duty
		Working independently
		Working with others
		Conflict resolution in the workplace
		Deadline pressures
		Responsibility and accountability
		Reading literacy requirements
		Writing literacy requirements
		Attention to detail
		Performance of multiple tasks
		Exposure to distracting stimuli
		Perception skills
		Numerical skills requirement
		Verbal communication
		Memory requirements
		Shift-work demands
VII	Essential work- related tasks of the UG and Surface Miner	
		Effective communications
		Active listening
		Completion of reports

**Module 3 – Regulatory & Compliance Review** 

Segment	Subjects	Objectives
I	Regulations: Federal, State	Review SIAST module 3B
	(Province); Local MSHA vs	regulations
	Yukon OH&S Regulations	
II	Company policies, standards,	Review
	procedures, rules, government,	
	legislation & standards	
	environmental	
III	Miner's Rep's Collective	Review
	Bargaining Agreements	

Module 4 - Intro to the Work Environment (Representative Mine & DMTC)

Segment	Subjects	Objectives
I	UG Mining	
	Terminology & Other	
	Need to Know	
		SIAST: Module J Glossary of Terms
II	Identify Surface Areas	
	of UG Mine	
		Staff:
		Management and supervisory staff
		Safety, Health and Environmental Staff
		Contractors and consultants
		Production operations dispatcher
		Equipment Operators
		Maintenance Staff
		Mobile Equipment
		General Facilities,
		Vendors, visitors, etc.
		Physical Plants:
		Security, admin office, medic, H&S
		office, hoist room, warehouse, MSDS
		location, permit station, control room,
		check-in/out system (brass board)
		Roads
		Crusher bins or stockpiles dump points Mill
III	Identify UG Areas of the Mine	
		Working Areas of the Mine:
		• Active
		• Water
		Restricted
		Travel routes, ramp layouts, traffic
		controls, escape ways, shaft stations,
		substations, refuge stations, battery
		charging stations, ore/waste pass
	G 6 77 6 7 7	systems, terminology
IV	Surface/UG Mine Emergencies	
		Fires. firefighting and firefighting
		equipment, appropriate response
		Emergency and fire procedures in place
<u> </u>	Introduction to	

		at the mine
		Location of refuge stations, routes and
		markings
V	Communications	
	Systems in Place at the	
	Mine	
		Pagers, multi- channel radios, cage call
		systems, telephones, email, bulletin
		boards, alarms, safety signage,
		checking-out systems (brass board)
VI	Intro to Mine Safety	
	Workplace Hazards	
	Identification	
		Recognition of hazards
		HazCom/WHIMIS (see Module 5/II)
		Physical hazards
		JSA
		Ground conditions; faulty ground
		support; washing down deformed plates,
		cracked cement, rock-filled or broken
		screens, spalling, snapping or shredded
		bolts
		Open holes above/below; faulty ground
		support; washing down
		Rock noises
		UG hydrology
		Isolation of area and reporting
		deficiencies
	Explosives	Alarms, signals
		Emergencies
	PPE	
		Respiratory protection
		Types
		Selection, use
		Care and maintenance
	Perform General	
	Inspections	
		PPE (see Module 4/VI/ PPE)
		Fire safety & extinguisher training (see
		Module 4/IV)
		Ventilation (see module 9)
		Hand and power tools
		LOTO/ tagging equipment; reporting
		Housekeeping (see Module 5)
		Mobile equipment
		Workplace examinations
		Rigging (see Module 6/F)

		Ladder and scaffold safety
VII	Task Training	
VIII	Examination of Work	
	Area	
IX	Facility Specific	
		Camp rules; emergency procedures;
		Muster point
		Camp policies

## **Module 5 – Housekeeping**

Segment	Subjects	Objectives
I	General Housekeeping	
		Cleanup of spills and leaks
		Obstruction-free workplace; storing
		of tools and equipment
		Accident avoidance
		Stockpiling supplies; inventory for
		work projects
II	HAZCOM/WHIMIS	Review of labels, MSDS, secondary
		storage, signage (see module 4/VI/B)
	Muck Handling	SIAST: Module 5/H
		Moving muck UG.doc
		Scooptram ops.doc
		Ore truck operation.doc
		Slushing.doc
		Mucking machines.doc
		conveyors.doc
		Obstruction-free workplace; storing
		of tools and equipment
	Drilling	
		Housekeeping methods

## Module 6 - Rigging

Segment	Subjects	Objectives
I	Rigging and Staging	SIAST: Module 6/F Rigging
		Accessories.doc
		Slings.doc
		Lifting devices.doc
		Hanging pipe.doc
		Fixed and mobile stagings.doc
		Terminology
		Hardware
		Basic rigging techniques
		Inspection techniques, Safe lifting

### **Module 7 – Mine Utilities**

Segment	Subjects	Objectives
		All hands on skills

### **Module 8 – Ground Control**

Segment	Subjects	Objectives
I	Rock Mechanics	
		Ground conditions
		Rock identification
		ID bad ground
		Faults, fractures, seams
		Common ore, grades, waste
II	Inspection	
	Techniques	
	Scaling	
	Barricade	
III	Scale Loose Rock	
		Plan and organize worksite by visual
		inspection; sizing up for materials needed;
		selecting and delivering materials to staging
		area
		Select bar for specific job based on length,
		metal type, size and condition
		Identify and respond to abnormal ground
		conditions
		Wash down face; select, repair, fasten
		connecting hoses, select water flow
		Visual & Sounding techniques and
		inspections
		Sounding and scaling with scaling bar
		Isolating area
IV	Drill Rock	
		Identification of ground
		Inspect/prepare for scaling (see 8/III)
		Bleeding air/water lines
		Prepare face for drilling; set up drills; pre-op
		on drills
		Drilling patterns
		Manual drilling (briefly; drill/shoot safety
		bay)
		Maintaining and operating drills
		Tearing down, storing, moving drills
V	Rock Bolting	
		Rockbolts & screening; I-bolts for utilities
		Drilling patterns

**Module 9 - Mine Maps & Ventilation** 

Segment	Subjects	Objectives
I	Read and Interpret	
	Mine Plans/ Prints	
		Able to review and comprehend all
		symbols, abbreviations, and color coding on
		any mine plans/or prints
		Able to understand the different ground
		classifications, according to company
		policies
		Able to communicate any questions or
		concerns to the appropriate personnel, for
		clarification
II	Ventilation	
		Mine ventilation systems
		Inspect air flow
		Identify location of doors, barricades,
		markings and instructions on doors
		Repairs and reporting deficiencies
		according to government and company
		requirements

### **Module 10 – Work Practices**

Segment	Subjects	Objectives
I	Conveying Messages	
	with Hand, Cap Light	
	and Audible Signs	
		Company procedures and/or government
		regulations for signaling
		Using cap light signals when
		communicating with any heavy equipment
		operators
II	Use and Respond to	Recognize bells, whistles, horns, according
	Communication	to company policies, and/or government
	Devices	regulations
		Workers must be able to listen and
		converse using telephones and/or two-way
		radios
		Workers must be able to identify and read
		signs, such as symbols, color coding, as
		well as recognize traffic signs, as needed

## **Module 11 – Simulator Training**

Segment	Subjects	Objectives
Note: This module is under conversion by MAPTS Instructors		
		LHD/ scooptram operations

## **Module 12 – Heavy Equipment Classroom Theory**

Segment	Subjects	Objectives
I	Underground Mine	
	Cycle	
		Grading, hauling, stocking ore to proper
		area
II	Haul Truck Operator	
	Responsibilities	
	PPE	Review
	Traffic Rules	
	HEO Tasks	
	Heavy Equipment	
	Parking/ Shutdown	
	Accident/ Near Miss	
	reporting	
	Mine Site Hazards	
	Equipment Tag-out	
	Equipment Fires	
	Blasting Procedures	
	and Alarms	
	Safe Operation of	3 points of contact; maintaining control
	Machine	
	Brake Test	
	Pre-load Procedures	
	Haul Truck Box	
	Operations	
	Dump Procedures	
	Waste or Stockpiles	
III	Hauling to the Surface	
		Dump points and dump point safety
IV	Housekeeping	(See module 5)
V	Emergency	(See module 4/IV)
	Evacuation &	·
	Emergency	
	Procedures	

**Module 13 - HEO Haul Truck Operations (Walk-arounds/Familiarization)** 

Segment	Subjects	Objectives
I	Walk-around	
	Inspections,	
	Familiarization with	
	Haul Truck	
		Terminology
		Visual & hands-on familiarization of haul
		truck and systems for inspection purposes
II	Cab and Controls	
		Familiarization with cab and controls
		Safety Equipment
III	Communication	
		Radio
		Hand signals
		Lock-out tag-out reporting
IV	Mine-Site Forms	
		Equipment walk-around checklist, load
		count sheet, safety card, time sheet
		Company specific
V	Pre-Operational	
	Procedures	
		Company specific
		MAPTS curriculum

**Module 14 – Heavy Equipment Operator Driver Training (Hands-On Driving/Operating Skills)** 

Segment	Subjects	Objectives
This is all h	ands on training	
I	Haul Truck & LHD Scooptram	The student will demonstrate how to safely operate an underground haul truck and LHD Scooptram. This will include discussing safety requirements, pre-start checks, inspections, walk-around procedures and performance monitoring; performing maintenance, troubleshooting, repairs and basic operator functions; and hauling and dumping materials.
II	Jumbo Drill Bolter	
III	Working Around Utility vehicles	
IV	Driving Skills	
	Walk-around Inspection	

	3-point Contact	
	Start-up Procedures	
	Systems Tests	
	Operating Procedures	
	Shutdown Procedures	
V	Mine Site Forms	
Hard	Curriculum	
skills		
Exam		

### **Module 15 – Hard skills Evaluation & Examination**

Segment	Subjects	Objectives
I	Exams and	
	Evaluations	

## **Module 16 - Practical Exams (Hands-On Evaluations)**

Segment	Subjects	Objectives
I	Exams and results	